



VACUFLEX

Declaration of Compliance

For materials made from plastic intended to come into contact with food

Ocono VACUFLEX GmbH,

64546 Mörfelden Walldorf, Germany

Hereby declare that our products:

- **SMOOTHFLEXX PU FOOD**
- **SMOOTHFLEXX PU FOOD ANT**
- **3 PUR S FOOD**
- **3 PUR S FOOD ANT**
- **SMOOTHFLEXX XTRA PU FOOD**
- **SMOOTHFLEXX XTRA PU FOOD ANT**
- **SMOOTHFLEXX XTREME PU FOOD**
- **SMOOTHFLEXX XTREME PU FOOD ANT**

comply with the legal regulations laid down in the Regulation (EU) No 10/2011 as well as in Regulation (EC) No 1935/2004, both as amended and in force at the date of signature of the present declaration

The products are suitable for contact with foodstuffs under the specified conditions of use and do not transfer their constituents to food in quantities that could:

- Endanger human health.
- Bring about an unacceptable change in the composition of the food.
- Bring about a deterioration in the organoleptic characteristics thereof.

When used as specified, the overall migration as well as the specific migration does not exceed the legal limits.

Compliance is based on comprehensive testing carried out by an accredited laboratory. The testing was performed according to Regulation (EU) 10/2011 ANNEX V

Food Simulant Abbreviation	Type and participation	Contact time & Temperature	Type of Foods	Status
Foods that have a hydrophilic character and are able to extract hydrophilic substances				
Simulant A	Ethanol 10 % (v/v)	10d / 40°C	distilled water, or watery food with a pH>4.5	PASS
Simulant B	Acetic acid 3 % (w/v)	10d / 40°C	foods which have a pH < 4.5	PASS

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Simulant C	Ethanol 20 % (v/v)	10d / 40°C	for alcoholic foods with an alcohol content of up to 20% and those foods which contain a relevant amount of organic ingredients that render the food more lipophilic	PASS
Foods that have a lipophilic character and are able to extract lipophilic substances				
Simulant D1	Ethanol 50 % (v/v)	10d / 40°C	for alcoholic foods with an alcohol content of above 20% up to 50% and for oil in water emulsions.	PASS
Simulant D2	Ethanol 95 % (v/v)	10d / 40°C	for foods which contain free fats at the surface and for alcoholic foods with an alcohol content of below 95%	PASS
	i-octane	2d / 20-22°C		PASS
Dry Foods				
Simulant E	MPOO	10d / 40°C	dry food without fatty substances on the surface	PASS

The materials and raw materials used comply with Regulation (EU) No 10/2011 as well as Commission Regulation (EU) 2025/351 of 21 February 2025.

The following substances were controlled against specific migration with following results

Material Family	Types / Cas Number	Testing Conditions	Status
Specific Migration of Primary Aromatic Amines (PAA)	92-67-1; 92-87-5; 95-69-2; 91-59-8; 97-56-3; 99-55-8; 106-47-8; 615-05-4; 101-77-9; 91-94-1; 119-90-4; 119-93-7; 838-88-0; 120-71-8; 101-14-4; ; 101-80-4; 139-65-1; 95-53-4; 95-80-7; 137-17-7; 90-04-0; ; 60-09-3; 2312874-7; 91-76-9; 10624633-7; 106-50-3; 62-53-3; 95-68-1; 87-62-7; 536-90-3; ; 823-40-5; 2243-62-; 1; 156-43-4; 120-35-4; 1940686-1; 2941-78-; 8; 89-63-4; 7756-96-; 9; 636-30-6; 554-00-7; 95-79-4; 95-54-5; 108-42-9; 95-51-2; 108-44-1; 106-49-0; 97-52-9; 94-70-2; 95-03-4; ; 1372614-2; ; 6701436-2; 2835-68-; 9; 95-82-9; 121-87-9; 6358-64-; 1; 88-44-8; 90-41-5; 5372-81-; 6; 81-16-3; 99-52-5; 88-74-4	Acetic acid 3% (6h / 40°C), total immersion	PASS

Specific Migration of Metals	Aluminum; Arsenic; Barium; Cadmium; Cobalt; Chromium; Europium; Iron; Gadolinium; Lanthanum; Lithium; Manganese; Nickel; Lead; Antimony; Terbium; Zinc; Mercury; Sum of Europium, Lanthanum and Terbium	Acetic acid 3% (6h / 40°C), total immersion	PASS
	Copper (applicable to "ANT" versions only)	Acetic acid 3% (0.5h / 40°C), total immersion	PASS
Specific Migration of Vinyl Chloride	Vinyl chloride mg/kg CAS: 75-01-4	Water _{demin} (6h / 40°C), total immersion	PASS
Specific Migration of Phthalates	Diisobutyl-phthalate (DIBP); Dibutyl-phthalate (DBP); Benzylbutylphthalate (BBP); Bis-(2-ethyl-hexyl)phthalate (DEHP); Di-n-octyl-phthalate (DNOP); Diisononyl-phthalate (DINP); Diisodecyl-phthalate (DIDP); Diallyl-phthalate (DAP)	Ethanol 95% (6h / 40°C), total immersion	PASS
Specific Migration of	Irganox 1076 (CAS: 2082-79-3); 1,4-Butanediol (CAS: 110-63-4)	Ethanol 95% (6h / 40°C), total immersion	PASS

Total contents of

- Polycyclic Aromatic Hydrocarbons (PAH) non detectable
- Tin Organic Compounds non detectable
- Vinyl Chloride non detectable
- Isocyanates non detectable

Specification of the intended use:

- Types of foods intended to come in contact with our products: All food which is mentioned in categories A, B, C, D1, D2, and E according to table 2, ANNEX III, of Regulation (EU) 10/2011
- Conditions of use: The testing conditions have been chosen according to the intended maximum food contact time and temperature conditions of 6h / 40°C



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- The limit of 60mg/kg food or simulant solvent and 10mg/dm² on surfaces of packaging/hoses is adhered to by observing the values shown in chapter „Test Conditions“ of this declaration

No functional barrier made from plastic is used in any of the above mentioned products

Formulation and production of the printing inks used are employed in accordance with the “EuPIA Guideline on Printing Inks applied to the Non-food Contact Surface of Food Packaging materials and Articles”.

Traceability of the product is ensured according to Regulation (EC) No. 1935/2004 via the lot number indicated on the printing of the products.

The production complies with GMP guideline EC 2023/2006.

This declaration is valid for the product delivered by us and its use according to the specifications. The conformity assessment was carried out in accordance with the regulations specified above; according to that and under consideration of the food contact conditions specified, the product complies with the legal requirements; if used for purposes other than those specified, the user will be responsible for the conformity and suitability tests.

Mörfelden Walldorf, 04.05.2026

Location, date, signature



Julien Braun



Peter Endres

Validity until revocation and renewal

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